



SECTION X-X

| Item no. | No. req'd | Description    | Remarks                                | Stock no. | Mat.  | Drwg. no. |
|----------|-----------|----------------|--|-----------|-------|-----------|
| 25       | 5         | Inbusbout      | DIN912 - M6x12 - A2-70                 | -         | RVS   | --        |
| 24       | 1         | Greasenippel   | 1/4" G                                 | -         | St.   | --        |
| 23       | 1         | Varkenstaart   | 6 mm                                   | -         | RVS   | --        |
| 22       | 1         | Cover          | -                                      | -         | RVS   | M01-01-07 |
| 21       | 6         | Zeskantbout    | DIN931 - M16x55 - 8.8 Verzinkt         | -         | St.   | --        |
| 20       | 6         | Veerring       | DIN127B - M16 - A2                     | -         | RVS   | --        |
| 19       | 8         | Zeskantbout    | DIN931 - M20x60 - 8.8 Verzinkt         | -         | St.   | --        |
| 18       | 8         | Veerring       | DIN127B - M20 - A2                     | -         | RVS   | --        |
| 17       | 8         | Zeskantmoer    | DIN985 - M20 - A2-70                   | -         | RVS   | --        |
| 16       | 8         | Zeskantbout    | DIN931 - M20x70 - A4-80                | -         | RVS   | --        |
| 15       | 2         | Zeskantbout    | DIN931 - M12x20 - A2-70                | -         | RVS   | --        |
| 14       | 2         | Veerring       | DIN127B - M12 - A2                     | -         | RVS   | --        |
| 13       | 1         | Lock plate     | -                                      | -         | St.   | M01-01-05 |
| 12       | 1         | Packing        | -                                      | -         | -     | M01-01-11 |
| 11       | 1         | Mountingplate  | -                                      | -         | St.   | M01-01-08 |
| 10       | 1         | Pull rope      | 8x41 WS+stc.diam 20mm L=?              | -         | St.   | M01-01-13 |
| 9        | 1         | Axe            | -                                      | -         | RVS   | M01-01-10 |
| 8        | 1         | Fork GS        | -                                      | Vremac    | St.   | GAFFEL    |
| 7        | 1         | Hydraulic cyl. | Vremac V21-80-45-1100/FD-GS-DV-1-E-1-K | -         | St.   | CYLINDER  |
| 6        | 1         | Pedestal       | -                                      | -         | St.   | M01-01-01 |
| 5        | 2         | Bearingbush    | -                                      | -         | AlBr. | M01-01-06 |
| 4        | 1         | Roll           | -                                      | -         | St.   | M01-01-03 |
| 3        | 1         | Roll Axe       | -                                      | -         | RVS   | M01-01-04 |
| 2        | 1         | Flange         | -                                      | -         | St.   | M01-01-09 |
| 1        | 1         | Rot housing    | -                                      | -         | St.   | M01-01-02 |

|                      |                      |               |
|----------------------|----------------------|---------------|
| Mat.                 | Surface roughness:   | Status:       |
| -                    | -                    | -             |
| Angle tolerances     | Dimension tolerances |               |
| 30° +30° -40.5°      | 25-25± 2             | 25.0-25±0.2   |
| 30°30° -30°30°       | ±0.5°                | 25.0-25±0.1   |
| 30°30°30° -30°30°30° | ±0.5°                | 25.00-25±0.05 |

Date: 20-Jan-04 Drawn by: KLB Approved by: Scale: 1/5 Proj. Size: **A1**

**FUGRO** Name: **Pulling Ass.** Stock no.: **M01-01-00/**

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